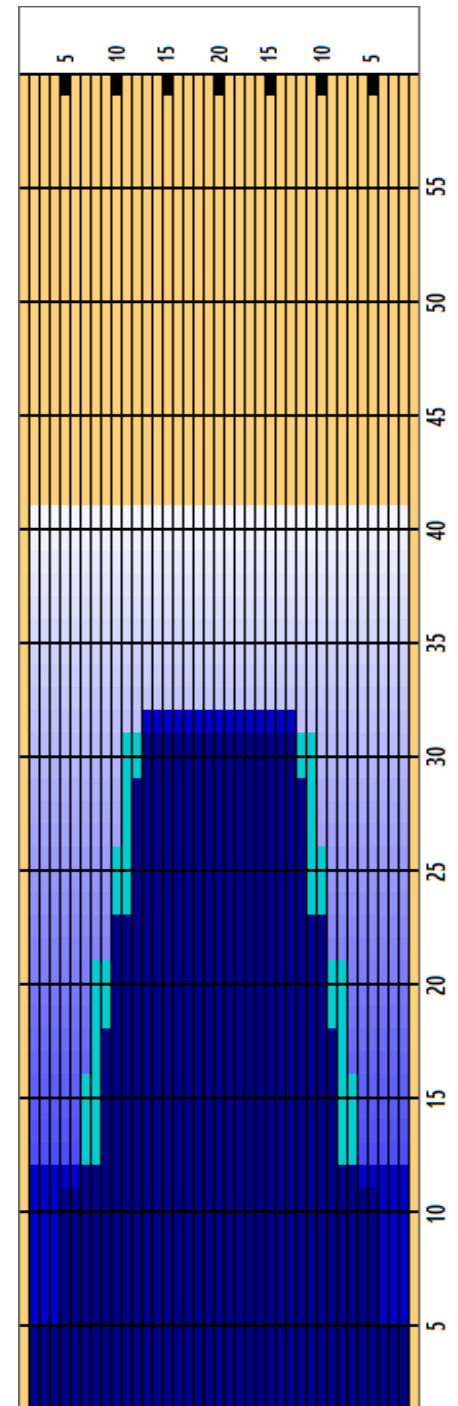


| | | | | | |
|----------------------|----------|--------------------|----------|--------------------|-----------|
| Oil Pattern Distance | 41 | Reverse Brush Drop | 38 | Oil Per Board | 45 ul |
| Forward Oil Total | 17.73 mL | Reverse Oil Total | 9.495 mL | Volume Oil Total | 27.225 mL |
| Tank Configuration | N/A | Tank A Conditioner | KEGEL | Tank B Conditioner | KEGEL |

| | START | STOP | LOADS | SPEED | BUFFER | TANK | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|-------|--------|------|---------|-------|------|------|-------|
| 1 | 2L | 2R | 4 | 14 | 3 | A | 148 | 0.0 | 5.9 | 5.9 | 6660 |
| 2 | 5L | 5R | 2 | 18 | 3 | B | 62 | 5.9 | 11.0 | 5.1 | 2790 |
| 3 | 7L | 7R | 2 | 18 | 3 | A | 54 | 11.0 | 16.1 | 5.1 | 2430 |
| 4 | 8L | 8R | 2 | 18 | 3 | B | 50 | 16.1 | 21.2 | 5.1 | 2250 |
| 5 | 10L | 10R | 2 | 18 | 3 | A | 42 | 21.2 | 26.3 | 5.1 | 1890 |
| 6 | 11L | 11R | 2 | 18 | 3 | B | 38 | 26.3 | 31.4 | 5.1 | 1710 |
| 7 | 2L | 2R | 0 | 26 | 3 | B | 0 | 31.4 | 41.0 | 9.6 | 0 |

| | START | STOP | LOADS | SPEED | BUFFER | TANK | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|-------|--------|------|---------|-------|------|------|-------|
| 1 | 2L | 2R | 0 | 26 | 3 | A | 0 | 41.0 | 32.0 | -9.0 | 0 |
| 2 | 13L | 13R | 1 | 22 | 3 | B | 15 | 32.0 | 28.9 | -3.1 | 675 |
| 3 | 12L | 12R | 2 | 22 | 3 | A | 34 | 28.9 | 22.7 | -6.2 | 1530 |
| 4 | 10L | 10R | 2 | 18 | 3 | B | 42 | 22.7 | 17.6 | -5.1 | 1890 |
| 5 | 9L | 9R | 2 | 18 | 3 | A | 46 | 17.6 | 12.5 | -5.1 | 2070 |
| 6 | 2L | 2R | 2 | 18 | 3 | B | 74 | 12.5 | 7.4 | -5.1 | 3330 |
| 7 | 2L | 2R | 0 | 14 | 3 | B | 0 | 7.4 | 0.0 | -7.4 | 0 |



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



| |
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| |
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| Item | 3L-7L:18L-18R | 8L-12L:18L-18R | 13L-17L:18L-18R | 18L-18R:17R-13R | 18L-18R:12R-8R | 18L-18R:7R-3R |
|------------------|----------------|----------------|-----------------|-----------------|----------------|----------------|
| Description | Outside:Middle | Middle:Middle | Inside:Middle | Middle: Inside | Middle:Middle | Middle:Outside |
| Track Zone Ratio | 3.03 | 1.34 | 1 | 1 | 1.34 | 3.03 |

