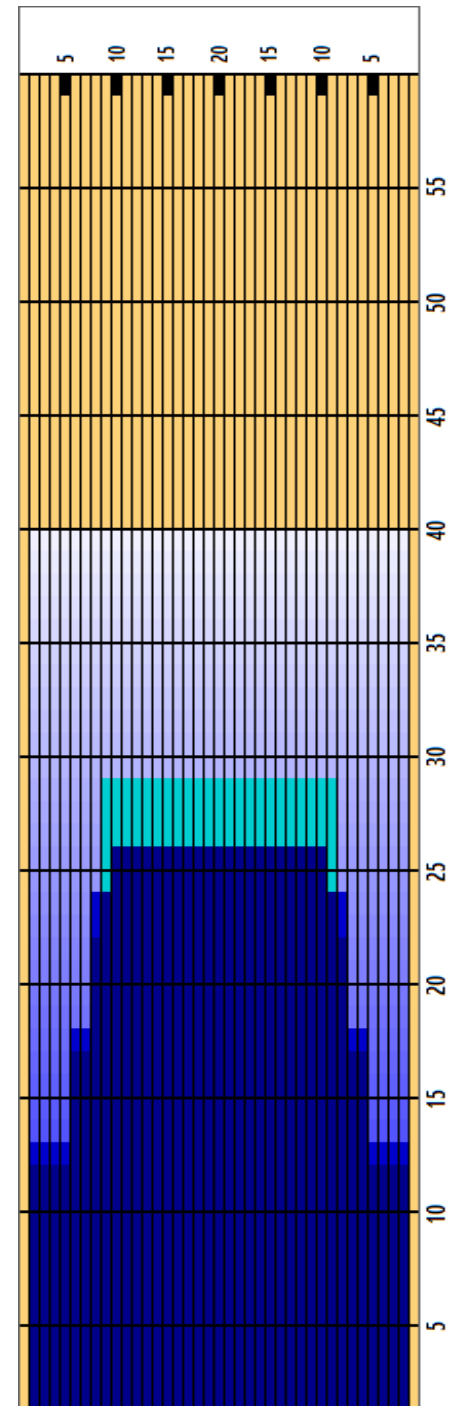


Oil Pattern Distance	40	Reverse Brush Drop	39	Oil Per Board	50 ul
Forward Oil Total	18.8 mL	Reverse Oil Total	8.3 mL	Volume Oil Total	27.1 mL
Tank Configuration	N/A	Tank A Conditioner	Kegel	Tank B Conditioner	Kegel

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	6	18	3	A	222	0.0	12.7	12.7	11100
2	6L	6R	2	18	3	B	58	12.7	17.8	5.1	2900
3	8L	8R	2	18	3	A	50	17.8	22.9	5.1	2500
4	9L	9R	2	22	3	B	46	22.9	29.1	6.2	2300
5	2L	2R	0	26	3	B	0	29.1	40.0	10.9	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	26	3	B	0	40.0	26.0	-14.0	0
2	10L	10R	1	18	3	B	21	26.0	23.5	-2.5	1050
3	8L	8R	2	18	3	B	50	23.5	18.4	-5.1	2500
4	6L	6R	2	18	3	B	58	18.4	13.3	-5.1	2900
5	2L	2R	1	14	3	B	37	13.3	11.4	-1.9	1850
6	2L	2R	0	14	3	B	0	11.4	0.0	-11.4	0



Cleaner Ratio Main Mix                    NA      Forward  
 Cleaner Ratio Back End Mix            NA      Reverse  
 Cleaner Ratio Back End Distance      NA      Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



--

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.09	1.05	1	1	1.05	2.09

